

**INSTALLATION & CLEANING INSTRUCTIONS
SUZUKI BOULEVARD M109R
MODEL'S 514 & S514**

Item	Quantity
8 x 110mm Hex Cap Screw	4
8mm mounting Spool	4
8 X 22 X 5mm Black Plastic Spacer	4
8 x 17 x 28mm Aluminum Spacer	2
8 x 17 x 10mm Aluminum Spacer	2
6 x 25mm Pan Phil Machine Screw	2
$\frac{1}{4}$ " Star Washer	2
$\frac{1}{4}$ x 1" Flat Washer	2
Silicone	1

SADDLEBAG INSTALLATION

1. Remove the reflector located on rear fender.
2. Replace with the mounting bracket using the 6 x 25mm pan phil machine screw, $\frac{1}{4}$ " star washer, and the $\frac{1}{4}$ x 1" flat washer.
3. Remove the rear fender strut bolt and replace with the 8 x 110 hex cap screw, 8 mm mounting spool, 8 x 22 x 5mm black plastic spacer, and the 8 x 17 x 28mm aluminum spacer.
4. Remove the front fender strut bolt and replace with the 8 x 110mm hex cap screw, 8mm mounting spool, 8 x 22 x 5mm black plastic spacer, and the 8 x 17 x 10mm aluminum spacer.
5. Repeat procedure on other side.
6. Ensure all bolts are tight; do not over tighten, apply a small amount of silicone lubricant to rubber grommets to aid in mounting bags. Mount bags over spools and secure with the clips that are attached inside the bags.

SADDLEBAG CARE INSTRUCTIONS

- Do not exceed 20 lbs. per saddlebag this includes sitting or standing on bags, it is a common occurrence for a non-rider to attempt to sit on bags, this also may void warranty.
- Periodically, apply a small amount of silicone lubrication to rubber mounting points. Saddlebags will be easier to mount and remove.
- Remove grease, oil or mud with mild detergent and water. For fast touch-up, *Windex* or *Turtle Wax F-21* will restore original luster. The use of any other chemicals may discolor the saddlebags.
- Whenever possible, release locks on saddlebag lids to allow the gaskets to expand during storage.
- If you use bags to ice down drinks, later remove bags, drain water and blot up excess water. The foam interior lining is closed-cell foam and does not retain water. Leave lids open until interiors are dry.
- Use white *Scotch Brite* scour pad (ultra-fine, only) to remove scratches & shiny spots and restore luster. This can be purchased at an automotive supply store.
- When locking or unlocking saddlebags, place one hand on top of bag near lock and apply a moderate amount of pressure while turning the key. This compresses the weather-seal enabling the locking mechanism to turn freely.
- Always inspect to verify each of the saddlebag mounting clips on inside of bag is properly installed when mounting bags. Clips fit into groove on mounting spool. Failure to perform this correctly can cause severe damage and may void warranty.

Suzuki Boulevard M109R Models 514 & s514

